

## Technical data for the following products

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**11968 HOBBY Fix – Underwater Adhesive 80 ml**  
**11966 HOBBY Fix – Underwater Adhesive 200 ml**

<b>Cure Type:</b>	one component - crosslinks with moisture from the air
<b>Curing system:</b>	Neutral - alcohols
<b>Processing time [min]:</b>	about 10
<b>Full hardening time [mm / 24h]:</b>	2 (relative humidity approx. 50%)
<b>Application temperature [° C]:</b>	+ 5 ° to + 35 ° C
<b>Thermal resistance (hardened product) [° C]:</b>	-40 ° to +90
<b>Tearing force according to ISO 37 [N / mm<sup>2</sup>]:</b>	3.0
<b>Transverse stretching module at + 23o C according to ISO 37 [N / mm<sup>2</sup>]:</b>	1.3
<b>Shore A hardness:</b>	54
<b>Density [g / cm<sup>3</sup>]:</b>	1,05 +/- 0,03
<b>Elongation at break according to ISO 37 [%]:</b>	310
<b>Color:</b>	transparent
<b>Storage and transport:</b>	In original sealed packages in dry and cool rooms for 12 months from the day of production at temperatures from + 5 ° to + 35 ° C

**Product- Manager**



**Sebastian Bicker**

**Date of issue**

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